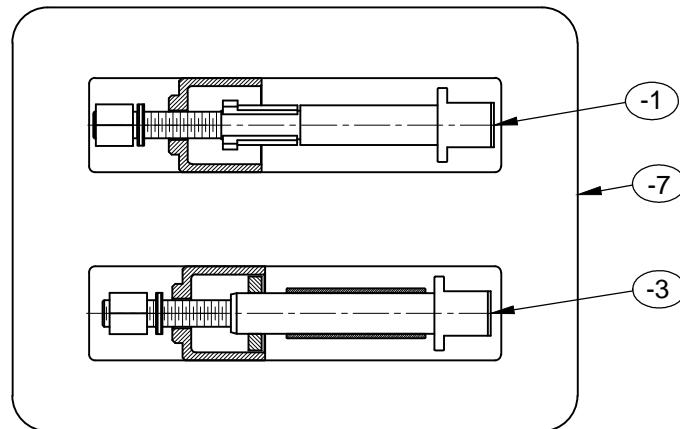


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REVISIONS			
REV	ECR	DESCRIPTION	DATE
2		CH'D BOTTOM FOAM DIMENSIONS TO 9.19 x 12.06, REDUCED DEPTH OF CUT-OUT TO 2.13 & CH'D RADIUS OF ALL CORNERS TO .625 PER W.P.	1/28/10 RJC RW
2A		BROKE OUT INDIVIDUAL TOOLS, MADE THIS KIT ONLY. ADDED -9 LID FOAM PER R.W.	5/23/11 RJC RW
3	14-0125	CH'D TITLE BLOCK WAS RED BARN IS DART. -7 CH'D SECTION A-A TO SHOW DEPTH OF BOTH CUTOUTS. -9 ADDED SECTION B-B. -11 CH'D DIM WAS .06 IS (.06), WAS B/O IS IN HOUSE. -13 CH'D PLACARD WAS RED BARN IS DART, ADDED MATL TO BOM. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/12/14 DPD RJC



ORIGINAL No. REF.

RBW6205G19232 KIT No. ≡ 3G6205G19232
 RBW6205G19232-1 ASSY. ≡ 3G6205G19332 ≡ RBW6205G19332
 RBW6205G19232-3 ≡ 3G6205G19552
 RBW6205G19232-7 ≡ 3G6205G19751
 RBW6205G19232-15 ASSY. ≡ 3G6205G19432 ≡ RBW6205G19432
 RBW6205G19232-17 ≡ 3G6205G19852
DO NOT USE, FOR REFERENCE ONLY.

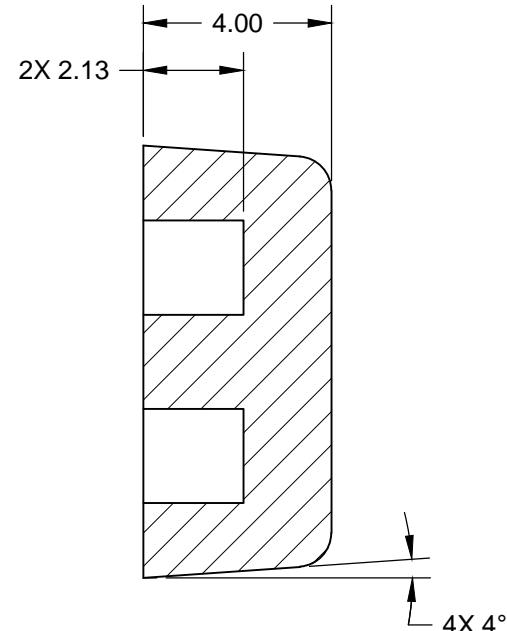
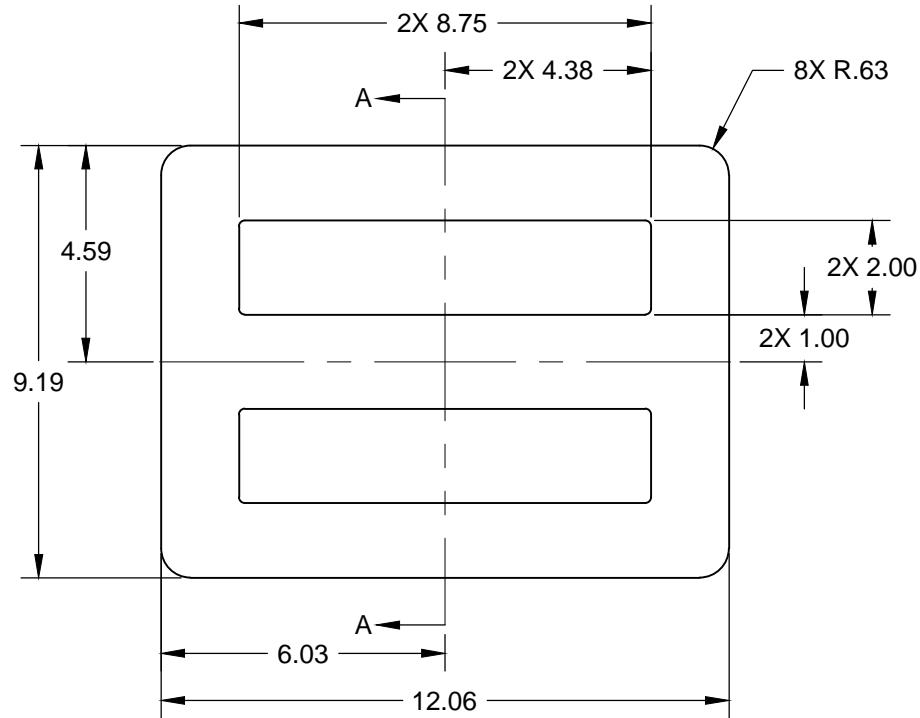
FUNCTION: USED FOR REMOVAL AND INSTALLATION OF THE MAIN ROTOR UPPER SCISSOR LEVER ASSEMBLY BUSHINGS.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg
			-1	1	M/R SCISSOR BUSHING REMOVAL TOOL		RBW6205G19332-3G	1
			-3	1	M/R SCISSOR BUSHING INSTALL TOOL		RBW6205G19432-3G	1
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1400-E	N/S
		B/O	-7	1	BOTTOM FOAM	Y-20 BLACK	12-1/16 x 9-3/16 x 4 I.R. SPECIALTY	2
		B/O	-9	1	LID FOAM	C200 FLAT, BLACK	1-5/32 x 9-7/64 x 12 I.R. SPECIALTY	3
			-11	1	PLACARD	PLASTIC	1/16 x 2-1/2 x 4-3/4	4
		B/O	-13	1	DART PLACARD, ON TOP OF BOX	ALUMINUM	RB41011	N/S
ASSY #	ASSY #							

DART AEROSPACE	
TITLE M/R SCISSOR BUSHING REPLACEMENT KIT	
DWG NO.	REV
RBW6205G19232-3G	3
MATL	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT FINISH	
SPEC	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. .015 R.	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	AGUSTA AW139
SCALE 1:4	DATE 7-8-09
SHEET 1 of 4	

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REV			ECR		DESCRIPTION		DATE	INITIAL	APPROVED
2					CH'D BOTTOM FOAM DIMENSIONS TO 9.19 x 12.06, REDUCED DEPTH OF CUT-OUT TO 2.13 & CH'D RADIUS OF ALL CORNERS TO .625 PER W.P.	1/28/10	RJC	RW	
3	14-0125				-7 CH'D SECTION A-A TO SHOW DEPTH OF BOTH CUTOUTS.	8/12/14	DPD	RJC	



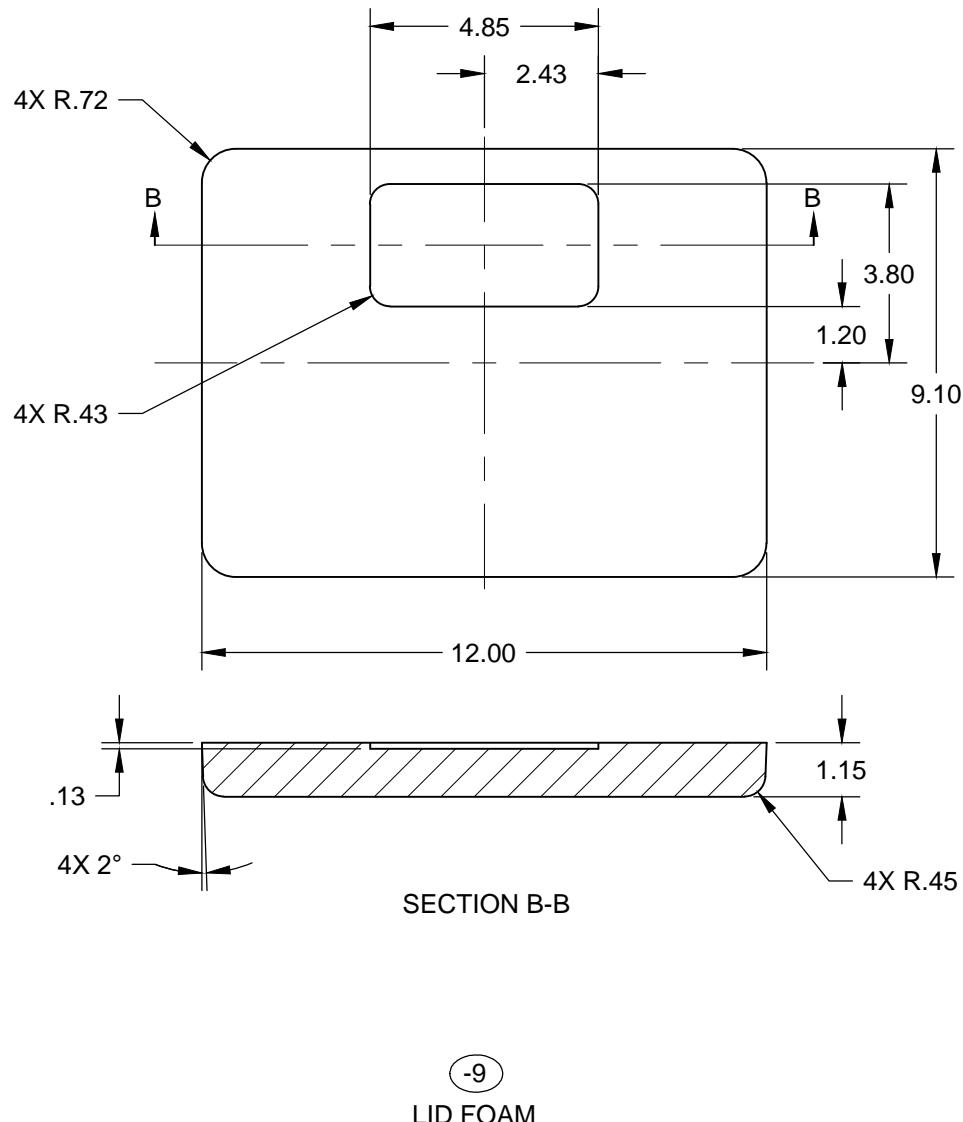
SECTION A-A

(-7)
BOTTOM FOAM

DART AEROSPACE	
TITLE M/R SCISSOR BUSHING REPLACEMENT KIT	
DWG NO.	RBW6205G19232-3G-7
REV	3
MATL	Y-20 BLACK
DRAWN BY:	PERRITT
UNLESS OTHERWISE SPECIFIED	APPROVED
DIMENSIONS ARE IN INCHES	<i>D. Weil</i>
.XXX \pm .005	FRACTIONS \pm 1/32
.XX \pm .01	ANGLES \pm 5°
.X \pm .1	FINISH
SPEC	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. 015 R.	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
AGUSTA AW139	
SCALE	1:4
DATE	7-8-09
SHEET	2 of 4

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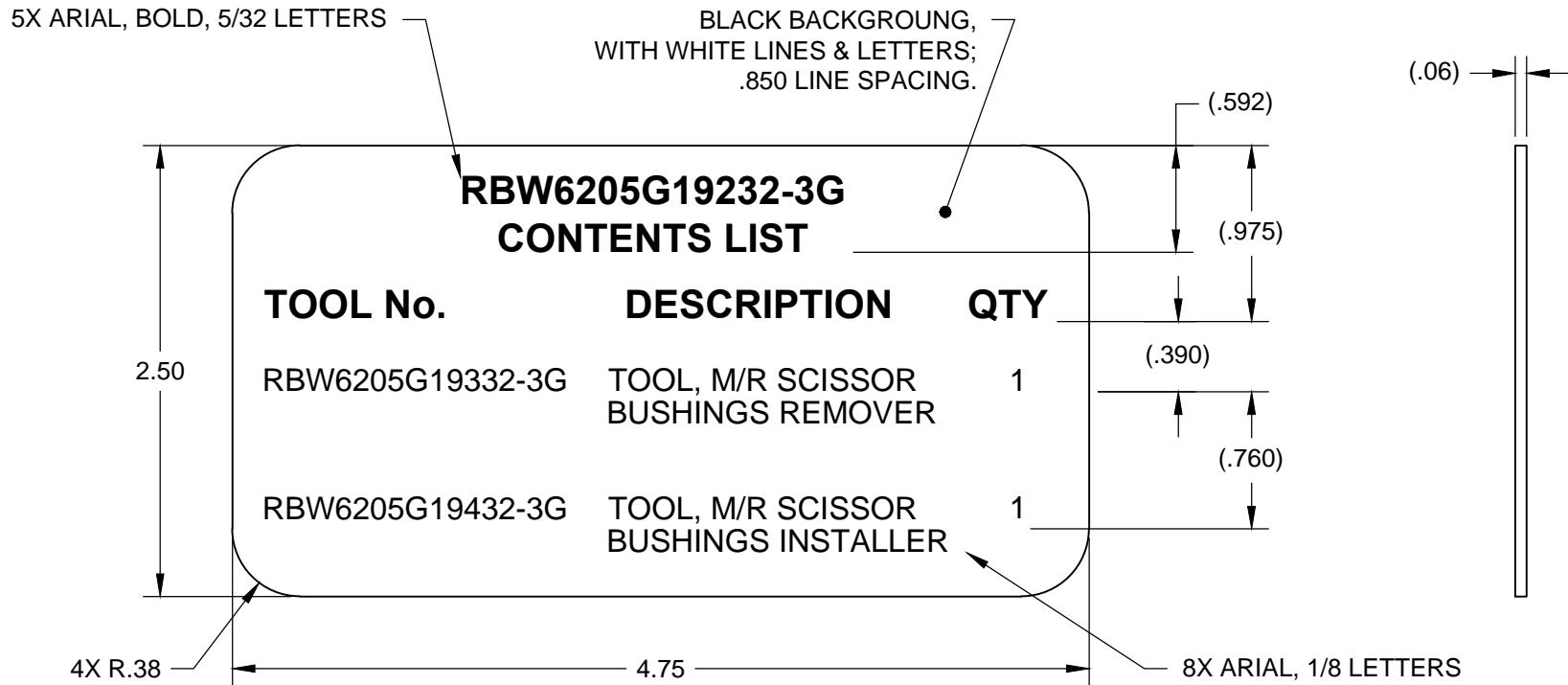
REV			ECR		DESCRIPTION		DATE	INITIAL	APPROVED
2A					ADDED -9 LID FOAM PER R.W.		5/23/11	RJC	RW
3	14-0125				-9 ADDED SECTION B-B.		8/12/14	DPD	RJC



DART AEROSPACE	
TITLE M/R SCISSOR BUSHING REPLACEMENT KIT	
DWG NO. RBW6205G19232-3G-9 REV 3	
MATERIAL C200 FLAT, BLACK DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED APPROVED <i>D. Weil</i>	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R.	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	AGUSTA AW139
SCALE 1:4	DATE 7-8-09
SHEET 3 of 4	

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REV			ECR			DESCRIPTION			REVISIONS		
DATE	INITIAL	APPROVED									
3	14-0125	-11 CH'D DIM WAS .06 IS (.06).							8/12/14	DPD	RJC



-11
PLACARD

DART	
AEROSPACE	
TITLE M/R SCISSOR BUSHING	
REPLACEMENT KIT	
DWG NO.	RBW6205G19232-3G-11
REV	3
MATL	PLASTIC
UNLESS OTHERWISE SPECIFIED	DRAWN BY: PERRITT
DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX \pm .005	FRACTIONS \pm 1/32
.XX \pm .01	ANGLES \pm 5°
.X \pm .1	HEAT TREAT
	FINISH
	SPEC
	USED ON MODEL
UNLESS OTHERWISE SPECIFIED	AGUSTA AW139
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. .015 R.	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 7-8-09
	SHEET 4 of 4